## Molecular weights of poly(methyl methacrylate) nanoparticles

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Nanoparticles are colloidal particles ranging in size between 10 and 1000 nm. They consist of macromolecular materials in which the biologically active material is dissolved, entrapped, and/or to which the active material is adsorbed or bound. Nanoparticles are promising drug delivery systems; they have been shown to enhance the activity of cytostatics, and they were able to improve the effectivity of vaccines considerably (Brasseur et al., 1980; Couvreur et al., 1979; Kreuter and Speiser, 1976; Kreuter et al., 1976; Kreuter and Liehl, 1978, 1981). For the latter purpose, poly(methyl methacrylate) seems to be the material of choice (unpublished observation). The molecular weights of these nanoparticles were so far not determined. The molecular weight, however, is not only of significance for the evaluation of the mechanism and kinetics of the polymerization process and as a parameter for the process control, but seems also to have an important influence on the elimination from tissue and from the whole body (Schindler et al., 1977).

The nanoparticles were produced after purification from polymerization inhibitors as described by Riddle (1954) and Tessmar (1961) and dissolution in the polymerization medium (Table 1) either by gamma-ray initiated polymerization with 500 krad in a <sup>60</sup>Co-source at a rate of 2.2 krad/min or by chemically initiated polymerization keeping up the conditions specified in Table 1 for 2 h.

The molecular weights of polyacrylic nanoparticles were determined with HPLCgel permeation chromatography. An HPLC-gel permeation chromatograph equipped with a refraction index detector was used (Waters R 401, Milford, MA, U.S.A.).  $\mu$ -Styragel 10<sup>3</sup> as well as  $\mu$ -Styragel 10<sup>4</sup> (Waters Ass., Milford, MA, U.S.A.) served as columns. Chloroform (PA, Merck, Darmstadt, F.R.G.) was used as eluent. 50 mg of nanoparticles were dissolved in 10.0 ml of chloroform and if necessary separated from inorganic material by centrifugation. In two cases (Sample 1 + 2) 1% aqueous

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MOLECULAR V	MOLECULAR WEIGHT OF POLY(METHYL METHACRYLATE) NANOPARTICLES	ARTICLES			
Sample no.	Polymerization medium	M <sub>GPC</sub>	M.	M,	Dispersity
Y - Ray - initiated polymerization 1 100 mmol/J M 2 100 mmol/J M 3 100 mmol/J M Chemically initiated polymerization	olymerization 100 mmol/1 MMA <sup>a</sup> in phosphate-buffered saline; 4°C 100 mmol/1 MMA <sup>a</sup> in water; 4°C 100 mmol/1 MMA <sup>a</sup> in water; freeze-dried; 4°C <i>d polymerization</i>	20,280 18,370 18,350	42,400 37,500 36,400	5 655 5 680 3 920	7.5 6.6 9.3
4 v	80 mmol/1 MMA <sup>a</sup> in water; 3 mmol/1 K <sub>2</sub> S <sub>2</sub> O <sub>8</sub> ; 65°C 80 mmol /1 MMA <sup>a</sup> in water: 3 mmol /1 K S O · 85°C	145,900	289,300 770,600	75,800 54 000	3.8
e e	80 mmol/1 MMA <sup>a</sup> in water; 0.3 mmol/1 K <sub>2</sub> S <sub>2</sub> O <sub>8</sub> ; 85°C	210,800	434,100	134,000	3.2
7	156 mmol/1 MMA <sup>a</sup> in water; 3 mmol/1 K <sub>2</sub> S <sub>2</sub> O <sub>8</sub> ; 85°C	206,600	398,900	76,400	5.2
Commercial sample 8	e Poly(methyl methacrylate) beads; diameter 10 μm	51,800	274,900	73,900	3.5

TABLE I

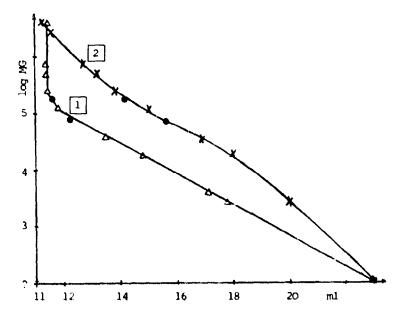
<sup>a</sup> Monomeric methyl methacrylate.

suspensions of the particles were injected. The injection volume was 50  $\mu$ l; the flow rate was 1 ml/min. Poly(methyl methacrylate) as well as styrene standards were used for calibration because  $\sigma$  ly poly(methyl methacrylate) standards of a molecular weight of 75,000 and 160,000 were available. The standards, polystyrene with molecular weights of 2350, 3600, 17,500, 33,000, 110,000, 233,000, 470,000 and 650,000 were obtained from Waters Ass. (Milford, MA, U.S.A.) and poly(methyl methacrylate) from Polyscience (Warrington, PA, U.S.A.). The calibration curve is shown in Fig. 1 and the chror atograms of the nanoparticles are shown in Fig. 2.

 $M_{GPC}$  represents the mode of the molecular weights taken from the chromatogram.  $\overline{M}_{w}$  represents the molecular weight average that was calculated according to the method proposed by Waters Ass. (1974) using Eqn. 1,

$$\overline{\mathbf{M}}_{\mathbf{w}} = \frac{\sum_{i=1}^{i=\infty} \mathbf{w}_{i} \cdot \mathbf{M}_{i}}{\sum_{i=1}^{i=\infty} \mathbf{w}_{i}}$$
(1)

where  $w_i$  represents the amount of molecules of a certain molecular weight  $M_i$  given by the height in the chromatogram curve (Hoffman et al., 1977);  $\overline{M}_n$  is the molecular



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Fig. 1. Calibration curves of  $\mu$ -Styragel gel permeation column combination. (1)  $\mu$ -Styragel  $10^2$  nm +  $10^3$  nm. (2)  $\mu$ -Styragel  $10^3 + 10^4$  nm. Eluent: chloroform.  $\times$ , calibration standards;  $\Delta$ , polystyrene;  $\bullet$ , poly(methyl methacrylate).



Fig. 2. Chromatograms of poly(methyl methacrylate) nanoparticles: <u>1</u>-Ray initiated polymerization: (1) 100 mmol/1 MMA<sup>a</sup> in phosphate-buffered saline, 4°C; (2) 100 mmol/1 MMA<sup>a</sup> in water, 4°C; (3) 100 mmol/1 MMA<sup>a</sup> in water, 4°C, freeze-dried. Commercial sample: (4) poly(methyl methacrylate) beads; diameter 10  $\mu$ m. Chemically initiated polymerization: (5) 80 mmol/1 MMA<sup>a</sup> in water, 3 mmol/1 K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>, 65°C; (6) 80 mmol/1 MMA<sup>a</sup> in water, 0.3 mmol/1 K<sub>2</sub>S<sub>2</sub>O<sub>8</sub>, 85°C; (7) 80 mmol/1 MMA<sup>a</sup> in water, 3 mmol/1 MMA<sup>a</sup> in water, 3

<sup>a</sup> Monomeric methyl methacrylate.

weight number average that was calculated using Eqn. 2:

$$\overline{M}_{n} = \frac{\sum_{i=1}^{i=\infty} w_{i}}{\sum_{i=1}^{i=\infty} w_{i}/M_{i}}$$
(2)

The dispersity, showing the wideness of the molecular weight distribution, is the quotient of  $\overline{M}_w/\overline{M}_n$ .

The molecular weights of the poly(methyl methacrylate) nanoparticles polymerized by initiation with gamma-rays were considerably lower than the molecular weights of those initiated by the decay of potassium peroxodisulphate. As expected, the molecular weight of the freeze-dried product (Sample 3) did not differ significantly from the sample injected directly in the aqueous phase (Sample 2). The nanoparticles produced by polymerization in phosphate-buffered saline yielded a slightly higher molecular weight, indicating a higher degree of coagulation of macroradicals prior to the termination of the polymerization in the salt-containing medium than in pure water. The nanoparticles produced by polymerization initiation using the decay of potassium peroxodisulphate had a much lower dispersity than the nanoparticles produced by gamma-irradiation. The dispersity of the chemically initiated nanoparticles was comparable to that of commercial polymeric beads with a diameter of 10  $\mu$ m. A low starter concentration yielded the highest molecular weight. An increase in monomer as well as a reduction in temperature also increased the molecular weight, however, to a lesser degree, confirming the theoretical expectations.

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